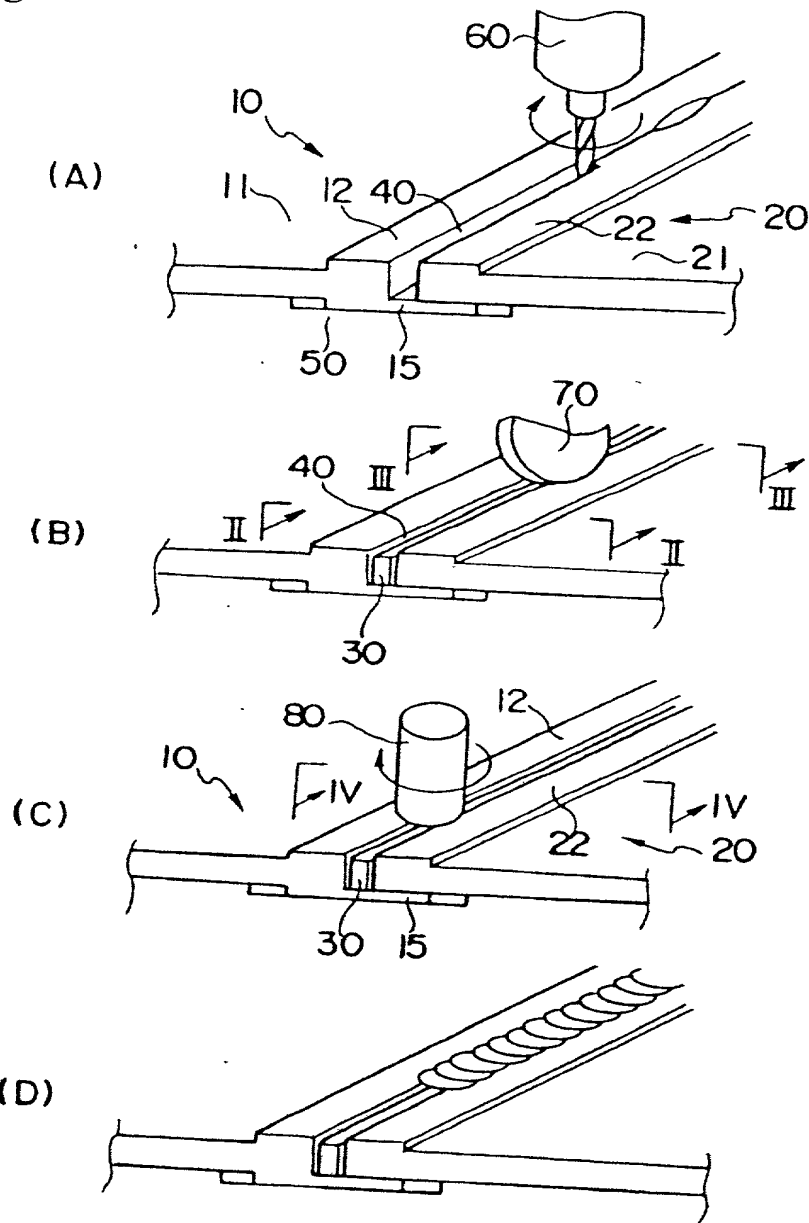


Fig. 1



10,20: member    30: filling material    70: roller  
 11,21: plate    40: gap    80: rotary tool  
 12,22: protrusion    60: cutting tool

Fig. 2

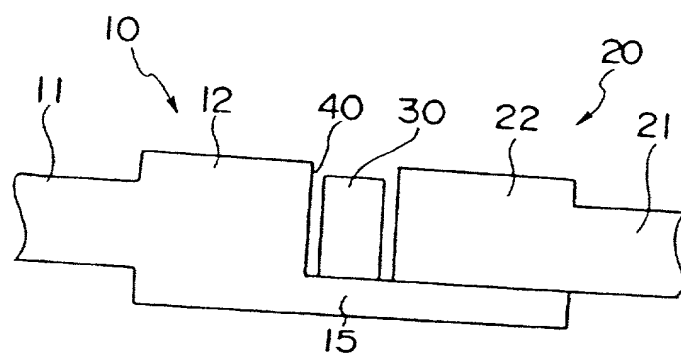


Fig. 3

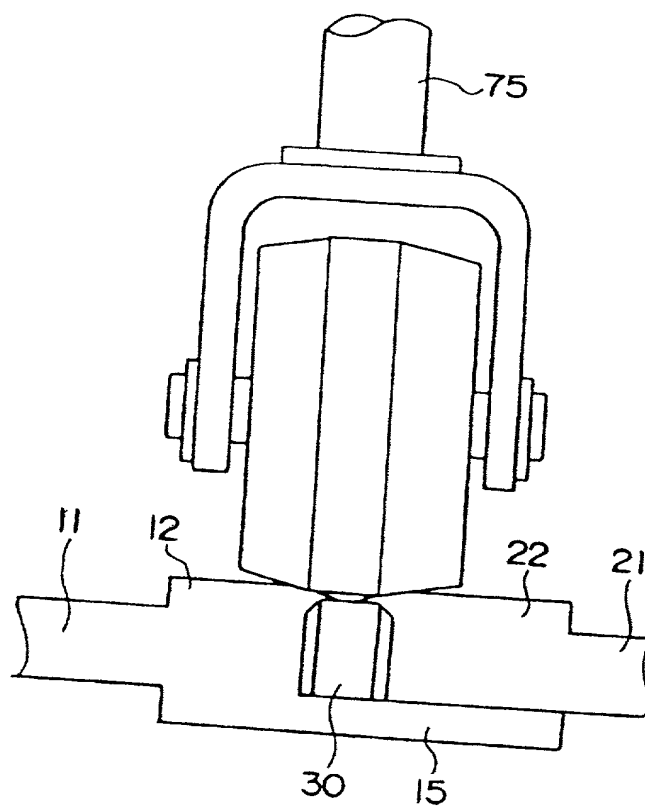


Fig. 4

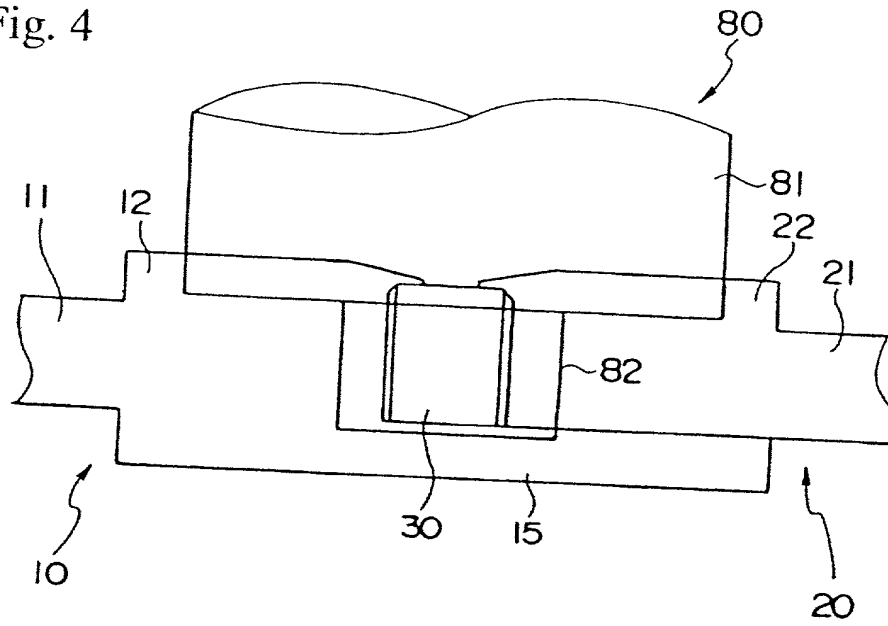


Fig. 5

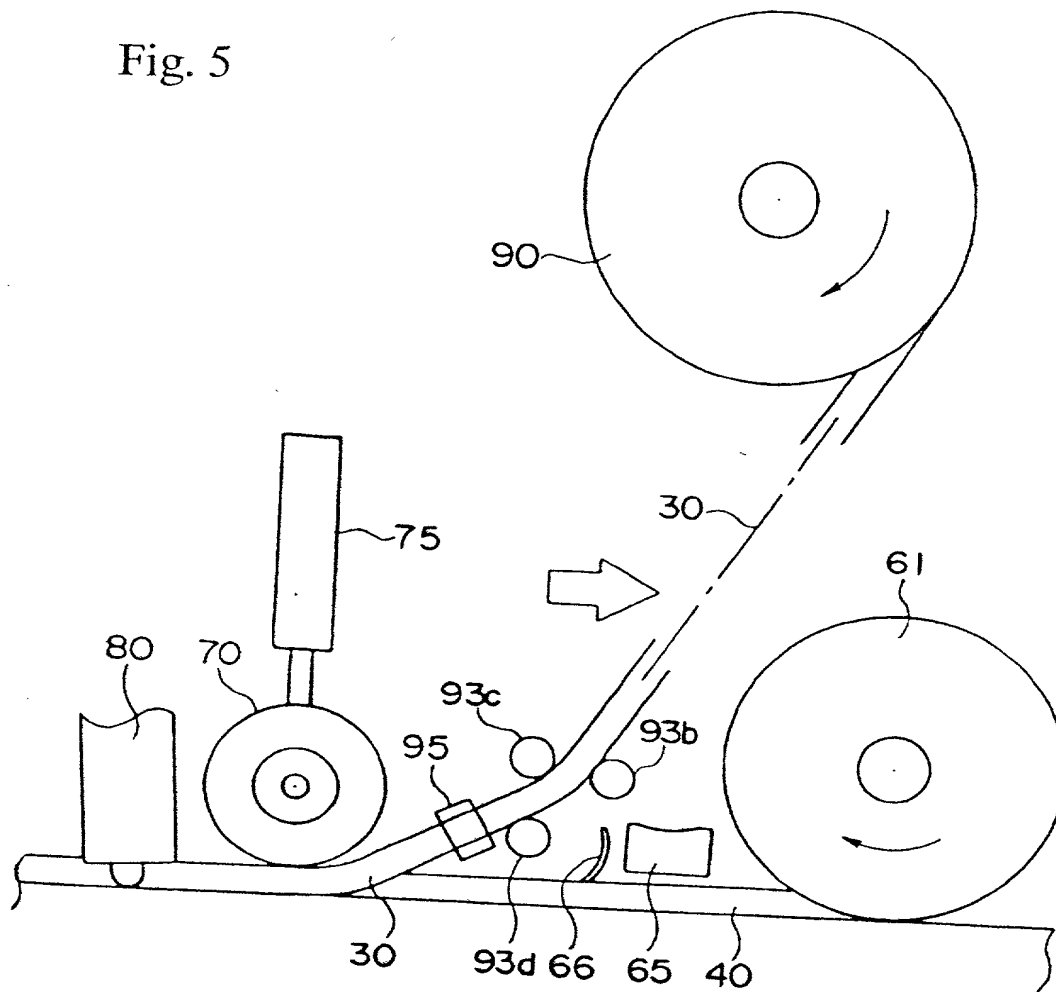


Fig. 6

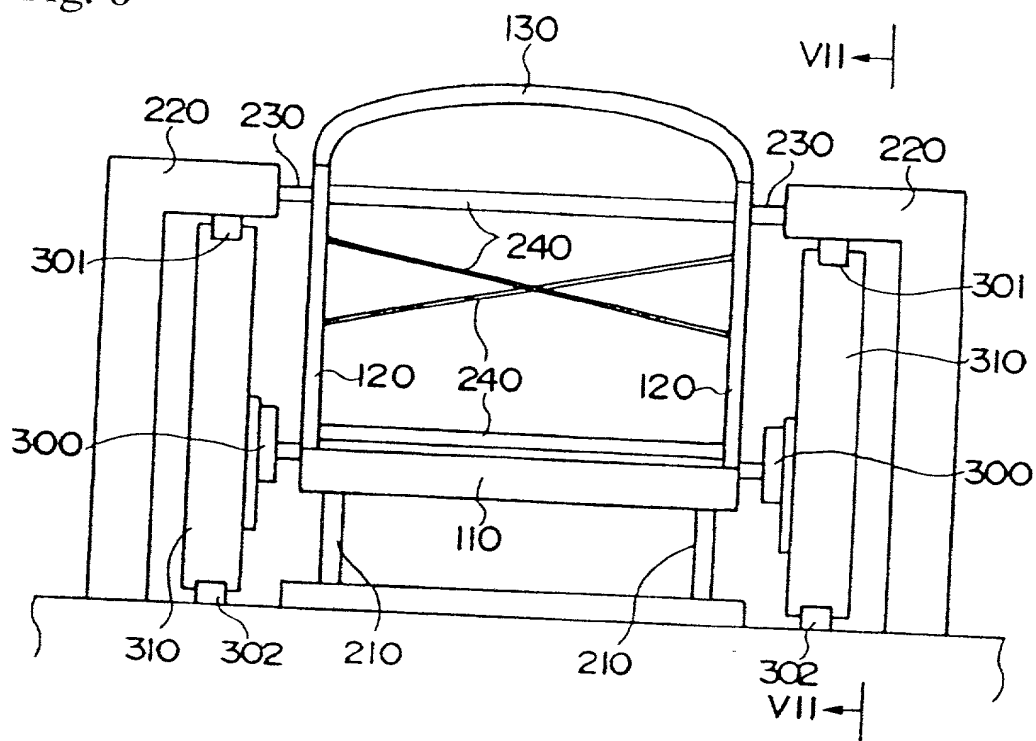
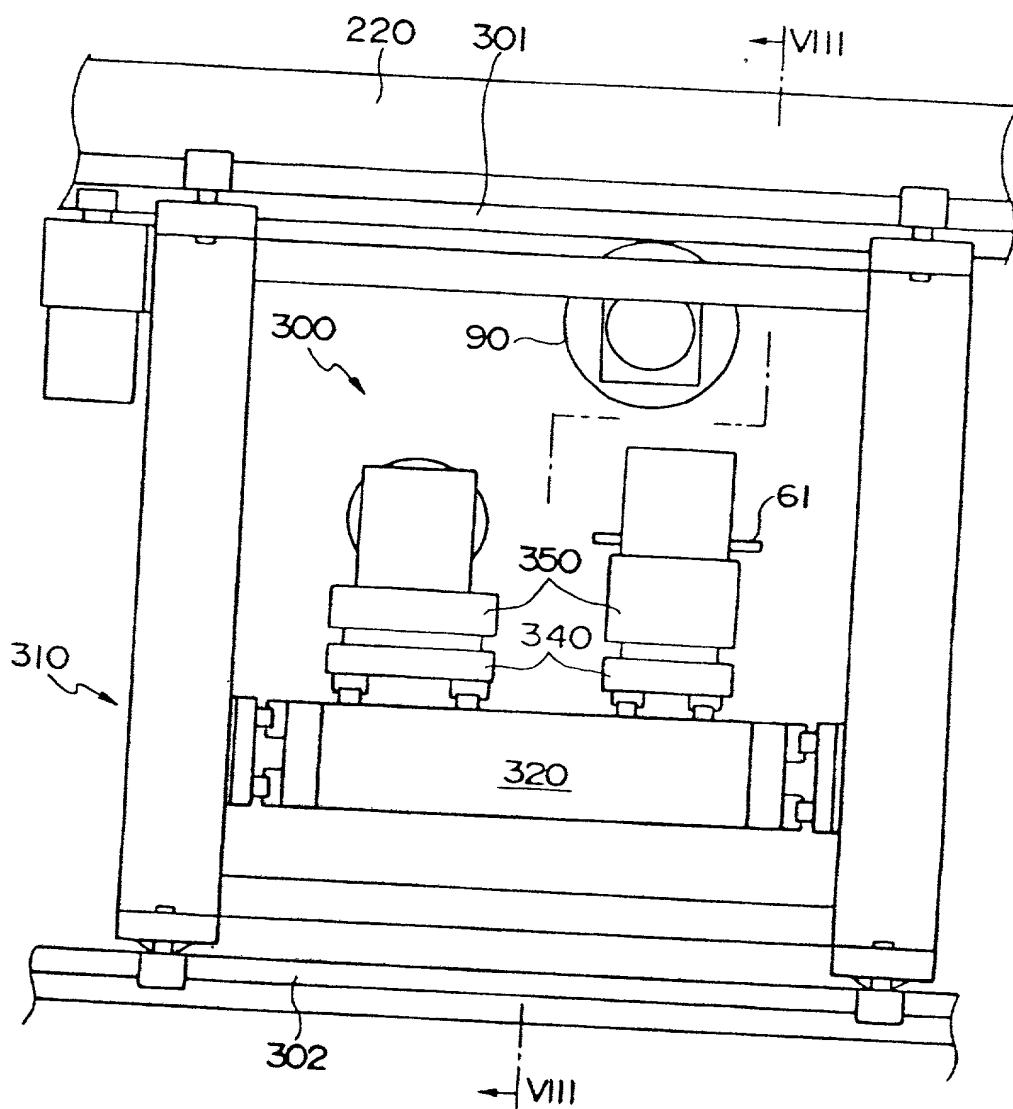


Fig. 7



202220 024500T

Fig. 8

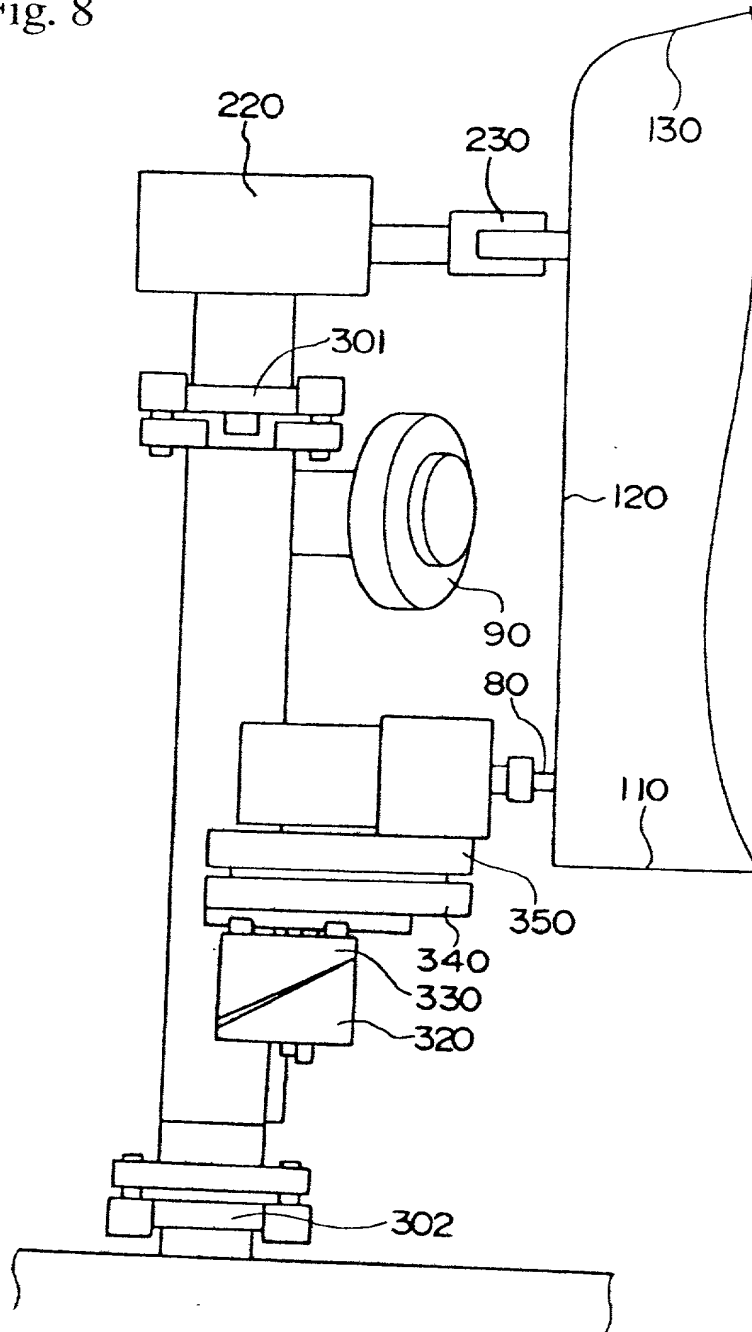


Fig. 9

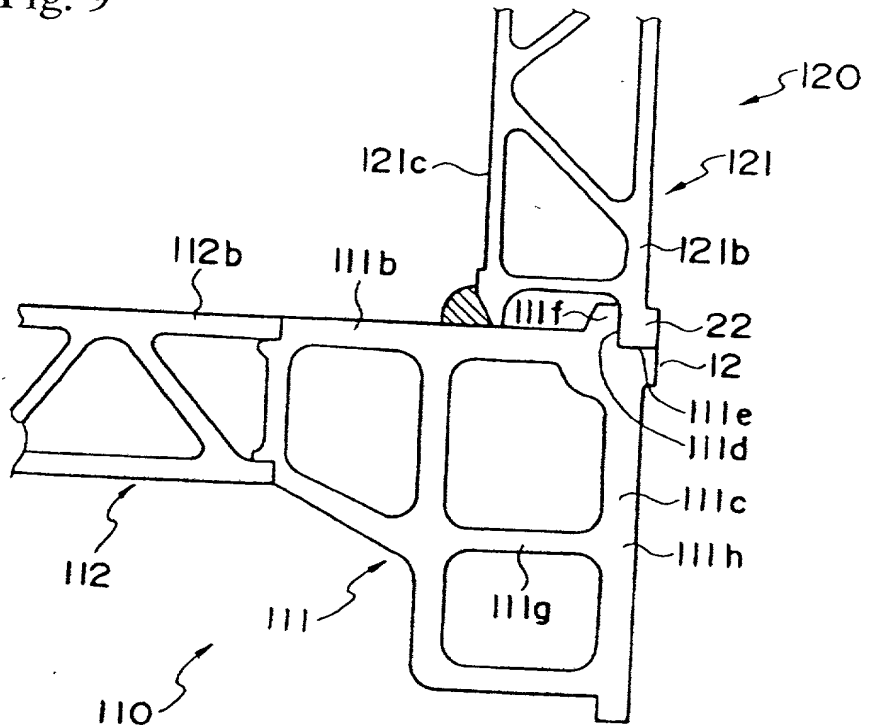
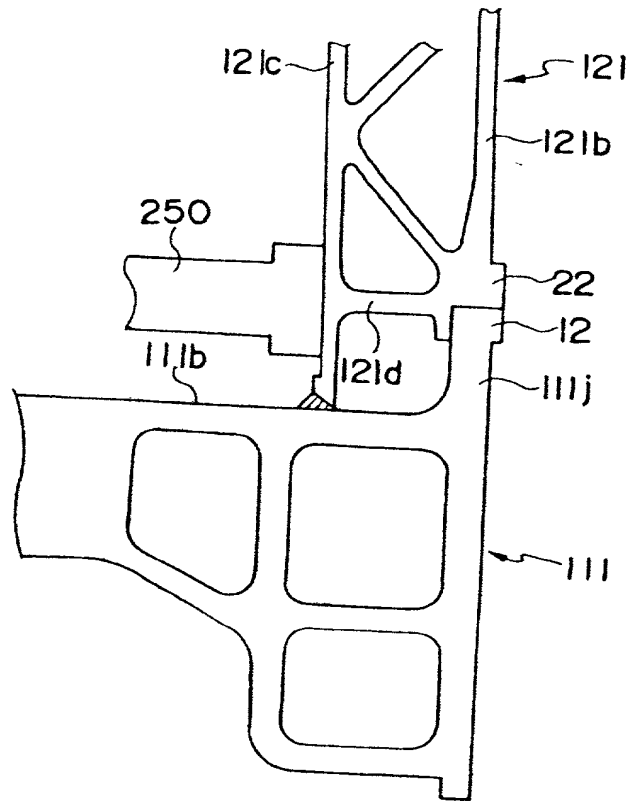




Fig. 10



202220-0247800T

Fig. 11

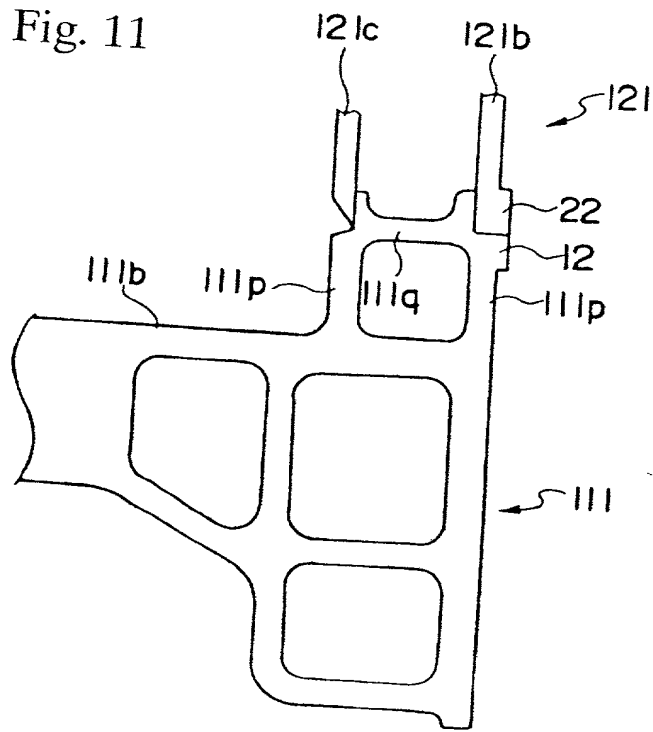


Fig. 12

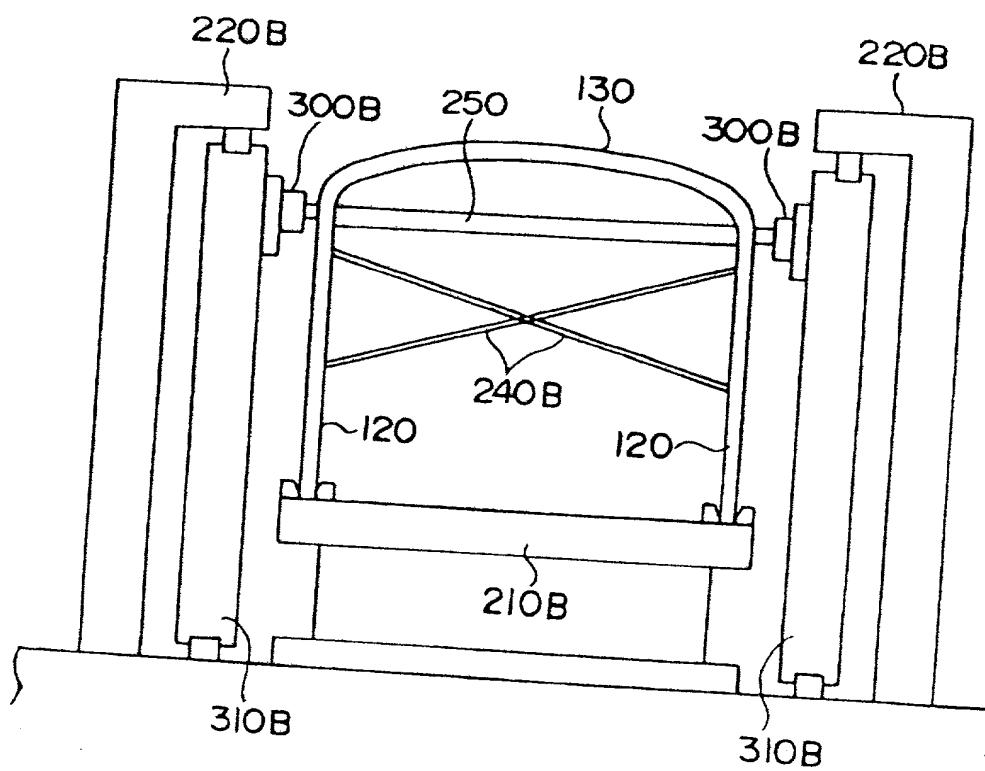


Fig. 13

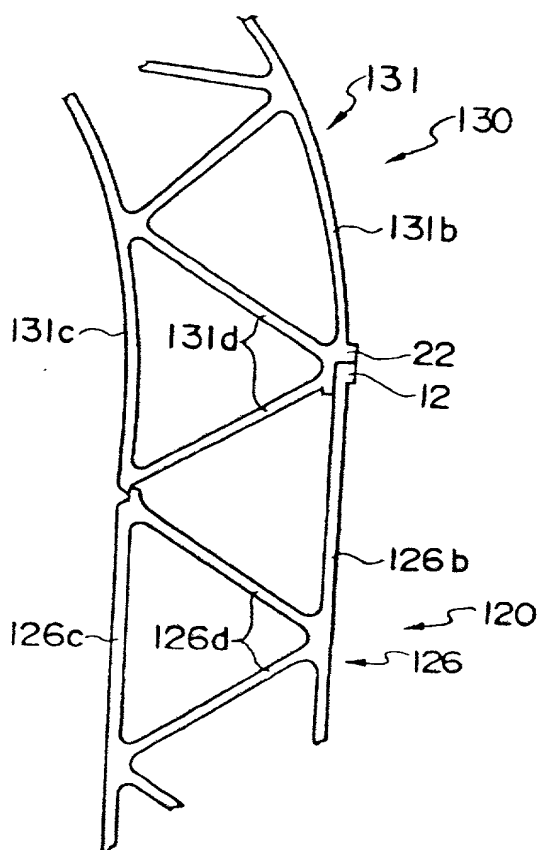


Fig. 14

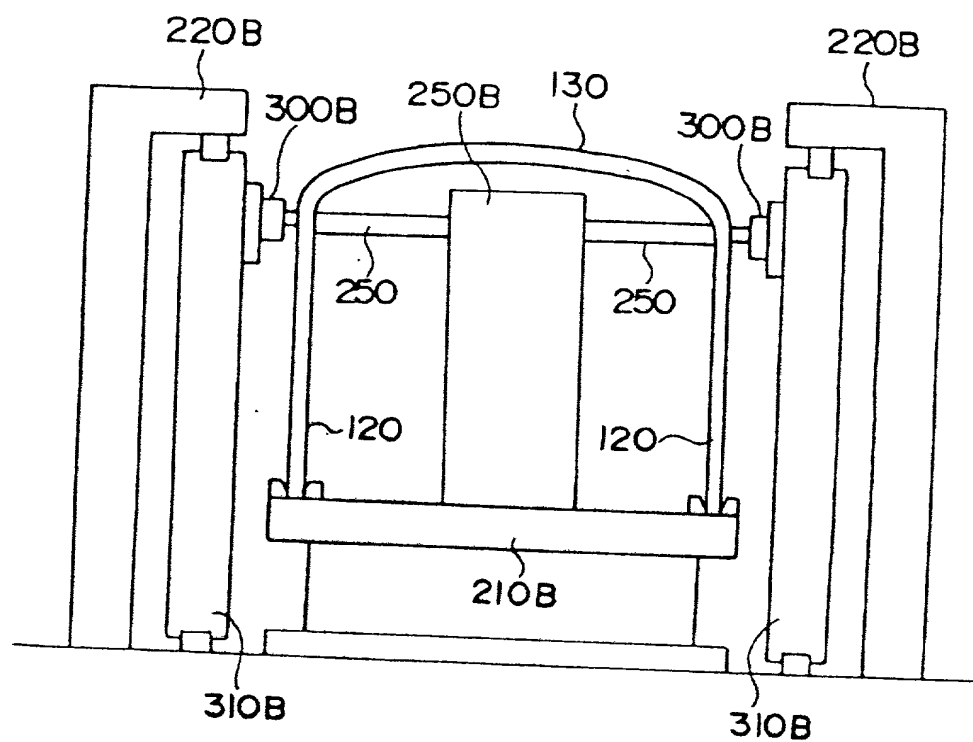


Fig. 15

